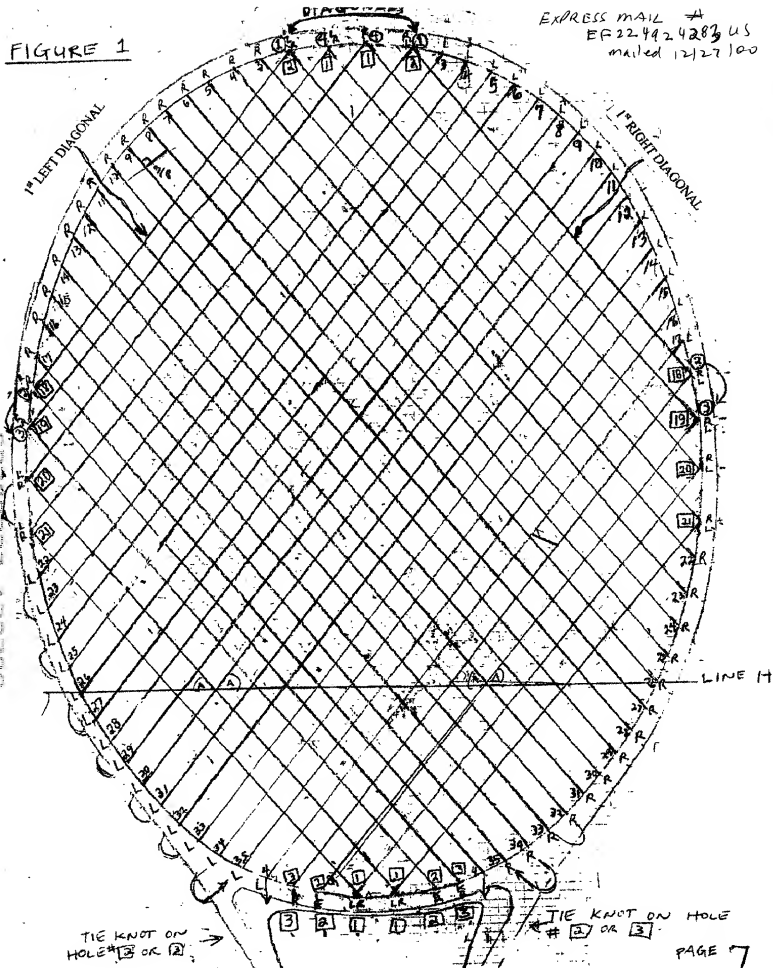


FIGURE 1

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EF 224924283 US  
mailed 12/27/00

000227.122700



EXPRESS MAIL #  
EP 22492488 US  
mailed 12/27/00

Figure 2



Figure 3

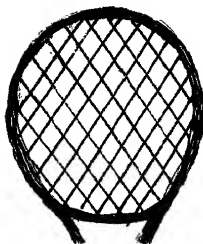
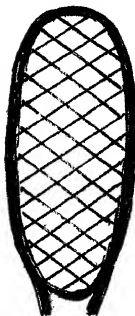
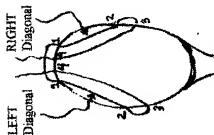


Figure 4

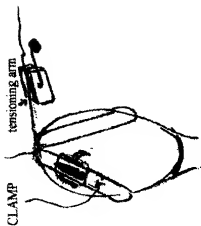


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FIGURE 3. DOUBLE DIAGONAL STRINGING METHOD



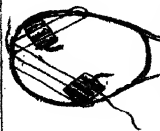
- A) Start diagonals at top.  
Use one length of string



- B) Attach clamp to 1<sup>st</sup> and 2<sup>nd</sup>  
LEFT Diagonal then pull  
tension on 2<sup>nd</sup> RIGHT Diagonal



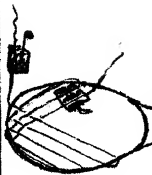
- C) Attach clamp to 1<sup>st</sup> and 2<sup>nd</sup>  
RIGHT Diagonal then  
tension 2<sup>nd</sup> LEFT Diagonal. Remove  
clamp that was on it, then reattach clamp



- D) Insert 3<sup>rd</sup> LEFT Diagonal  
apply tension, then  
attach clamp.



- E) Begin to build weave when  
LEFT Diagonal and RIGHT  
Diagonals cross each other.



- F) Continue building under-  
over weave as you add  
add more strings

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